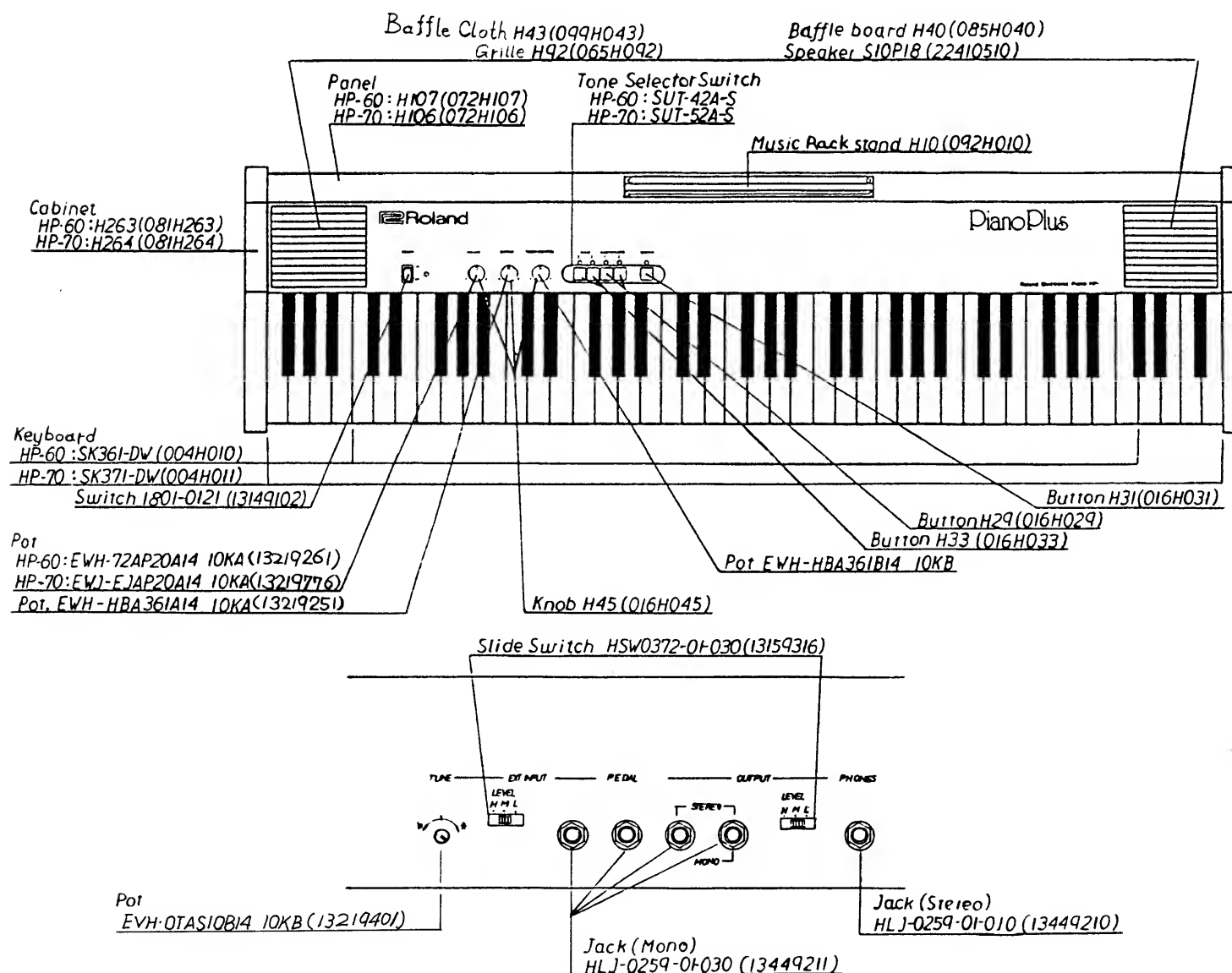


HP-60/70 SERVICE NOTES

First Edition

SPECIFICATIONS

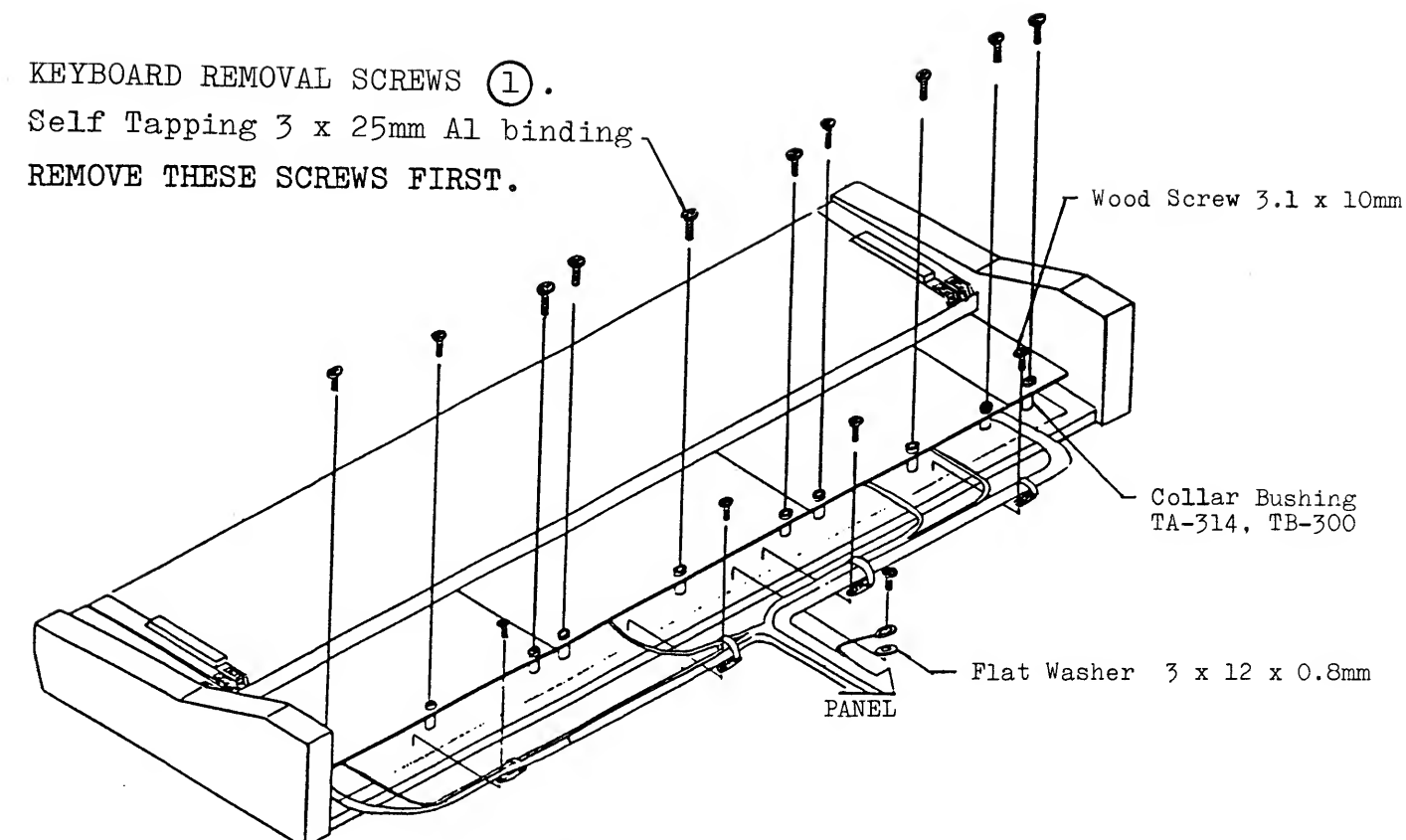
Keyboard HP-60: 61 keys C1-C6/HP-70: 75 keys F1-G7
 Tunable range HP-60: +39 cents, -50 cents
 HP-70: +30 cents, -55 cents
 Output level H: 0dB/M: -10dB/L: -20dB
 (0dB = 7V p-p @ mid. C, ff)
 Input level H: +6dBm/M: -9dBm/L: -24dBm
 Speaker 10cm x 2
 Output power 2W x 2 (rms)
 Power consumption ... HP-60: 23W/HP-70: 26W
 Dimensions HP-60: 915(W) x 300(D) x 130(H)mm 10.1 kg
 HP-70: 1105(W) x 300(D) x 130(H)mm 12 kg



KEYBOARD REMOVAL SCREWS ①.

Self Tapping 3 x 25mm Al binding

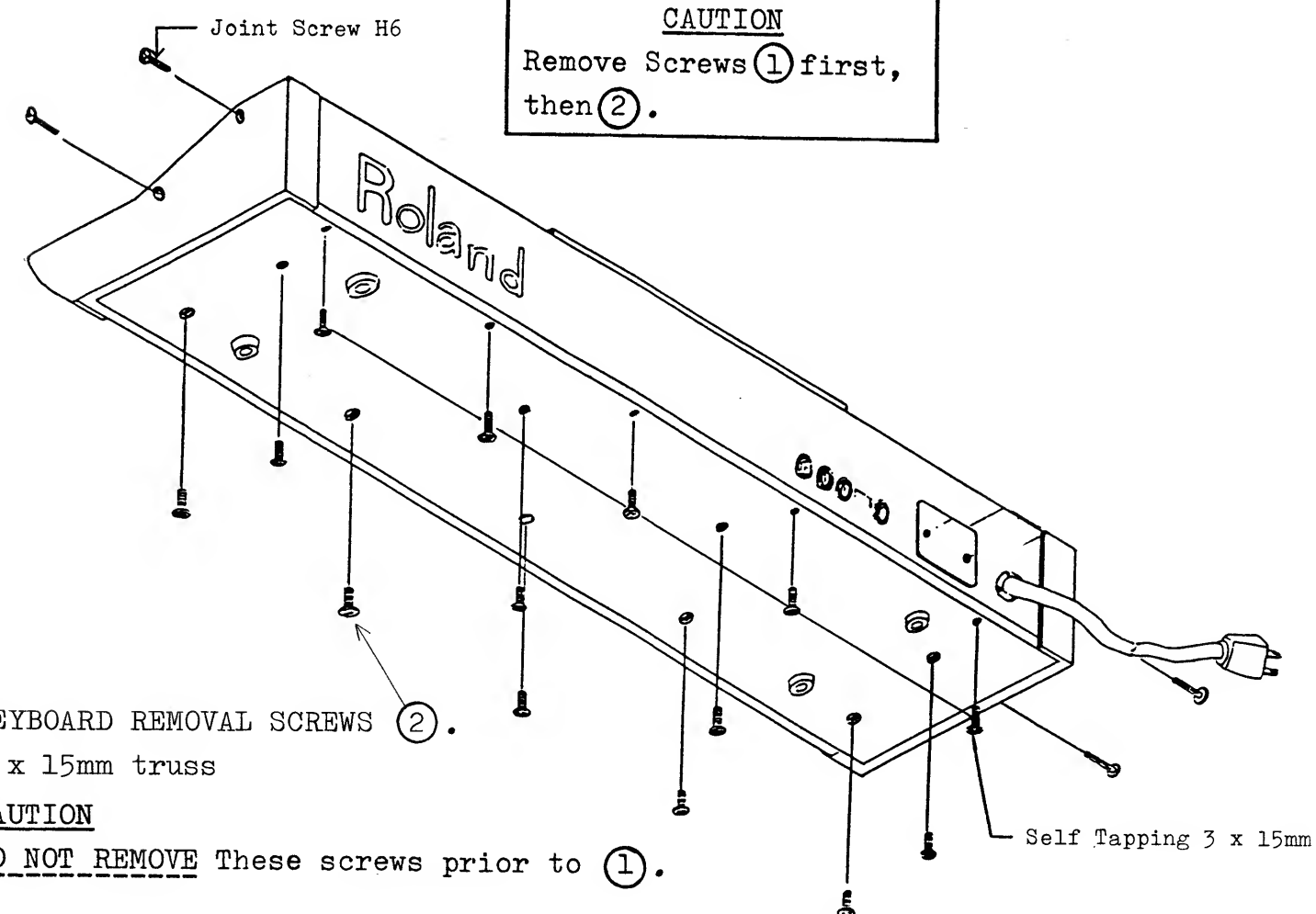
REMOVE THESE SCREWS FIRST.



KEYBOARD REMOVAL SCREWS

CAUTION

Remove Screws ① first, then ②.



KEYBOARD REMOVAL SCREWS ②.

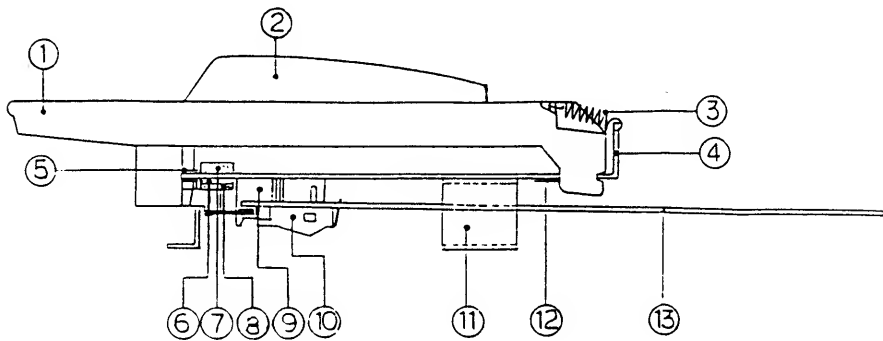
4 x 15mm truss

CAUTION

DO NOT REMOVE These screws prior to ①.

SK - 361D_w (HP-60)
SK - 371A_w (HP-70)

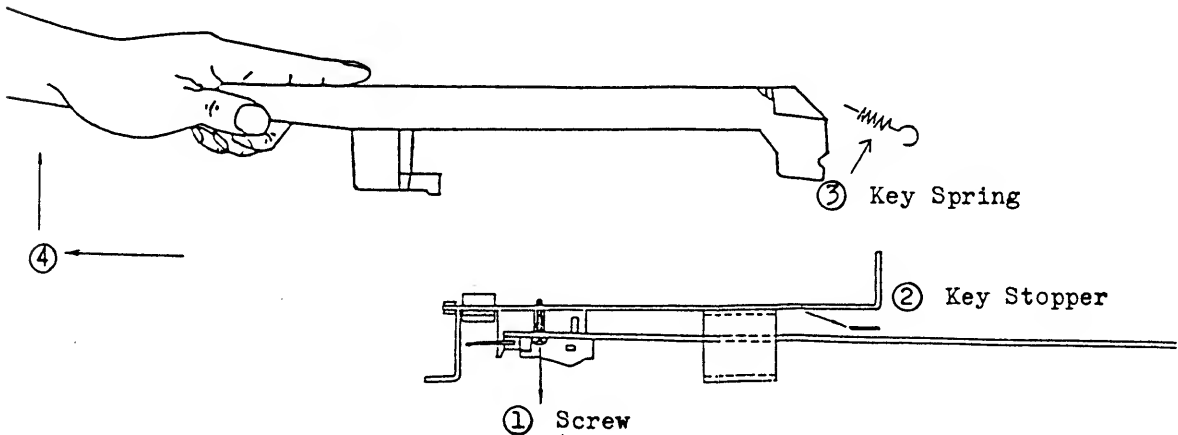
Parts List



1	106 H 026	Natural Key (With Weight)	C F
1	027	"	D
1	028	"	E B
1	029	"	G
1	030	"	A
1	031	"	C' F'
1	035	"	G'
2	032	Sharp Key (With Weight)	
3	070 H 029	Sharp Key Spring H29	
3	034	Natural Key Spring H34	
4	061 H 135	Chassis H135 (61 Notes) HP-60	
4	061 H 123	" H123 (75 Notes) HP-70	
5	068 H 004	Guide Bush	
6	107 H C64	Cushion H64	
7	071 H 143	Stop Felt H143 (61 Notes) HP-60	
7	167	" H167 (75 Notes) HP-70	
8	071 H 168	Level Felt H168 (61 Notes) HP-60	
8	169	" H169 (75 Notes) HP-70	
9	104 H 037	Holder H37	
10	004 H 009	Switch H9	
11	062 H 027	Chassis Stand H27	
11	028	" H28	
12	098 H 006	Key Stopper H6	
13	GTH 48 .49 .50.	(61 Notes) HP-60	
13	GTH 51 .52 .53 .54.	(75 Notes) HP-70	

Key Removal

1. Remove Screw ①.
2. Remove Key Stopper ②.
3. Remove Key Spring ③.
Identify Key Spring if White and Black Keys are removed, they are different in tention.
4. Pull out and up on front end of Key ④.
This will disengage the Key from its mounting.



Key Installation

Reverse the order for Key Removal.

PARTS LIST

☆ : HP-60 ★ : HP-70

CASE

- ☆ 081H263 Cabinet H263
- ★ 081H264 Cabinet H264
- ☆ 072H107 Panel H107
- ★ 072H106 Panel H106
- 092H010 Music Rack Stand H10
- 065H092 Grille H92
- 099H043 Baffle Cloth H43
- 085H040 Baffle Board H40
- 092H011 Music Rack H11 (option)
- ★ 131H059 Dust Cover H59
- ☆ 131H060 Dust Cover H60

KEYBOARD

- ☆ 004H010 SK-361-DW C-C 61 notes
- ★ 004H011 SK-371-DW F-G 75 notes

KNOB, BUTTON

- 016H045 Knob H45
- 016H033 Button H33 ivory
- 016H029 Button H29 orange
- ★ 016H031 Button H31 lime

SWITCH, JACK

- 13149102 Switch 1801-0121 Power
- ☆ 13129533 Switch SUT-42A-S
- ★ 13129534 Switch SUT-52A-S
- 13159316 Slide Switch HSW-0372-01-030
- 13449210 Jack (Stereo) HLJ-0259-01-010
- 13449211 Jack (Mono) HLJ-0259-01-030
- 2215070400 Jack Nut N-704

COIL, TRANSFORMER

- 12449222 Coil P-75 101 100μH
- 022H047J PT-H47J 100V
- 022H047C PT-H47C 117V
- 022H047D PT-H47D 220/240V

PCB ASSEMBLY

- ☆ 149H152 Switch Board OPH152 (pcb 052H320A)
- ★ 149H153 Switch Board OPH153 (pcb 052H320A)
- ☆ 141H035 Amp Board APH035 (pcb 052H319A)
- ★ 147H036 Amp Board APH036 (pcb 052H319A)
- ☆ 147H048 Gate Board GTH048 (pcb 052H317B)
- ☆ 147H049 Gate Board GTH049 (pcb 052H316B)
- ☆ 147H050 Gate Board GTH050 (pcb 052H316B)
- ★ 147H051 Gate Board GTH051 (pcb 052H318C)
- ★ 147H052 Gate Board GTH052 (pcb 052H316B)
- ★ 147H053 Gate Board GTH053 (pcb 052H316B)
- ★ 147H054 Gate Board GTH054 (pcb 052H316B)

IC

- 15179129 TMS3615-25NS
HP-60/70 design requires relatively uniform threshold of the TMS-3615's in a unit to sound notes having similar contour (lengths of decay and release).
To meet this the Roland selects the devices to grades as follows:
0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 2.0 – marked on face.
When replacing, use the same number as on existing.
- 15189105 μPC4558
- 15229802 BA662A
- 15199510 LA4440 stereo power amp 6W
- 15199105N0 μPC14315H or μA7815UC (15199105F0) regulator
- 15169504 MN3101 BBD driver
- 15219213 MN3009 BBD 256-stage

TRANSISTOR

- 15119113 2SA1015-GR
- 15129114 2SC1815-GR
- 15129121 2SC2021-R
- 15119806 2SB596-O
- 15139101 2SK30A-GR

DIODE

- 15019518 RD4.7EB zener
- 15019252 1SS84
- 15019101 1S1555
- 15019236 W02 rectifier stack
- 15029103 TLR-124 LED

POTENTIOMETER

- ☆ 13219261 EWH-72AP20A14 10kA
- ★ 13219776 EWJ-EJAP20A14 10kA x 2
- 13219251 EWH-HBA361A14 10kA center click
- 13219252 EWH-HBA361B14 10kB center click
- 13219401 EVH-OTAS10B14 10kB
- 13299106 EVT-R4SA00B53 5kB trimmer
- 13299101 EVT-R4SA00B14 10kB trimmer
- 13299102 EVT-R4SA00B15 100kB trimmer

FUSE

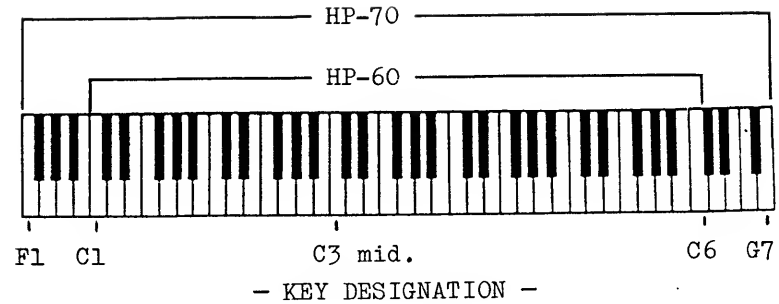
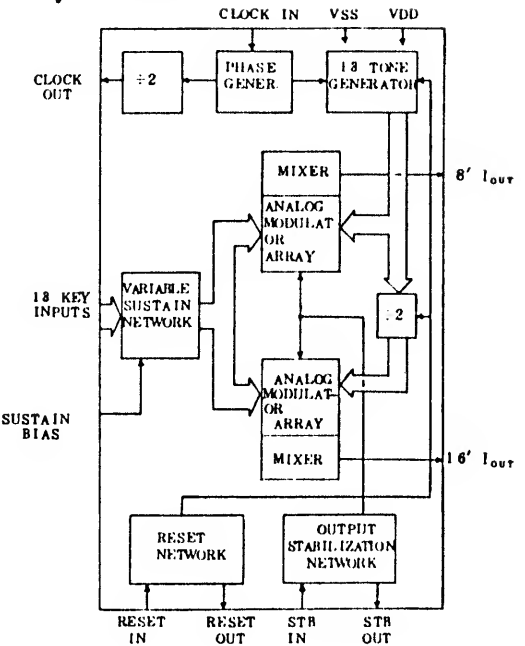
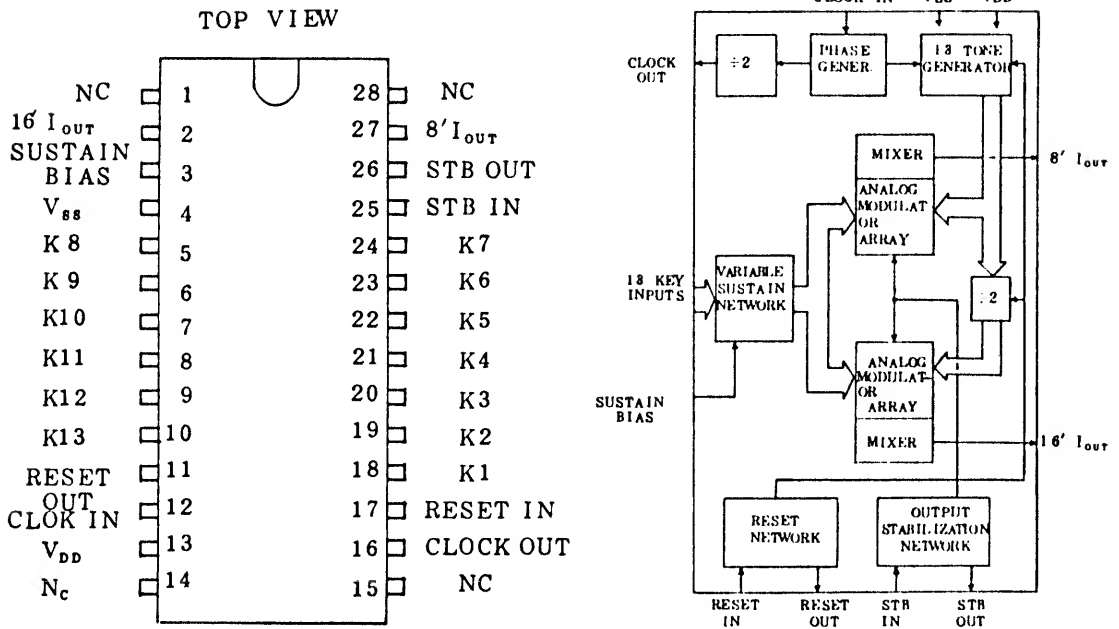
- 12559138 MGP 0.75A pri. 100V
- 12559313 MGP 0.75A CSA pri. 117V
- 12559507 CEE T200mA pri. 220/240V
- 12559521 CEE T1.6A sec. 220/240V
- 12559514 CEE T2.0A sec. 220/240V

OTHERS

- 22410510 Speaker S10P18
- 048H028 Heat Sink H28

TMS 3 6 1 5

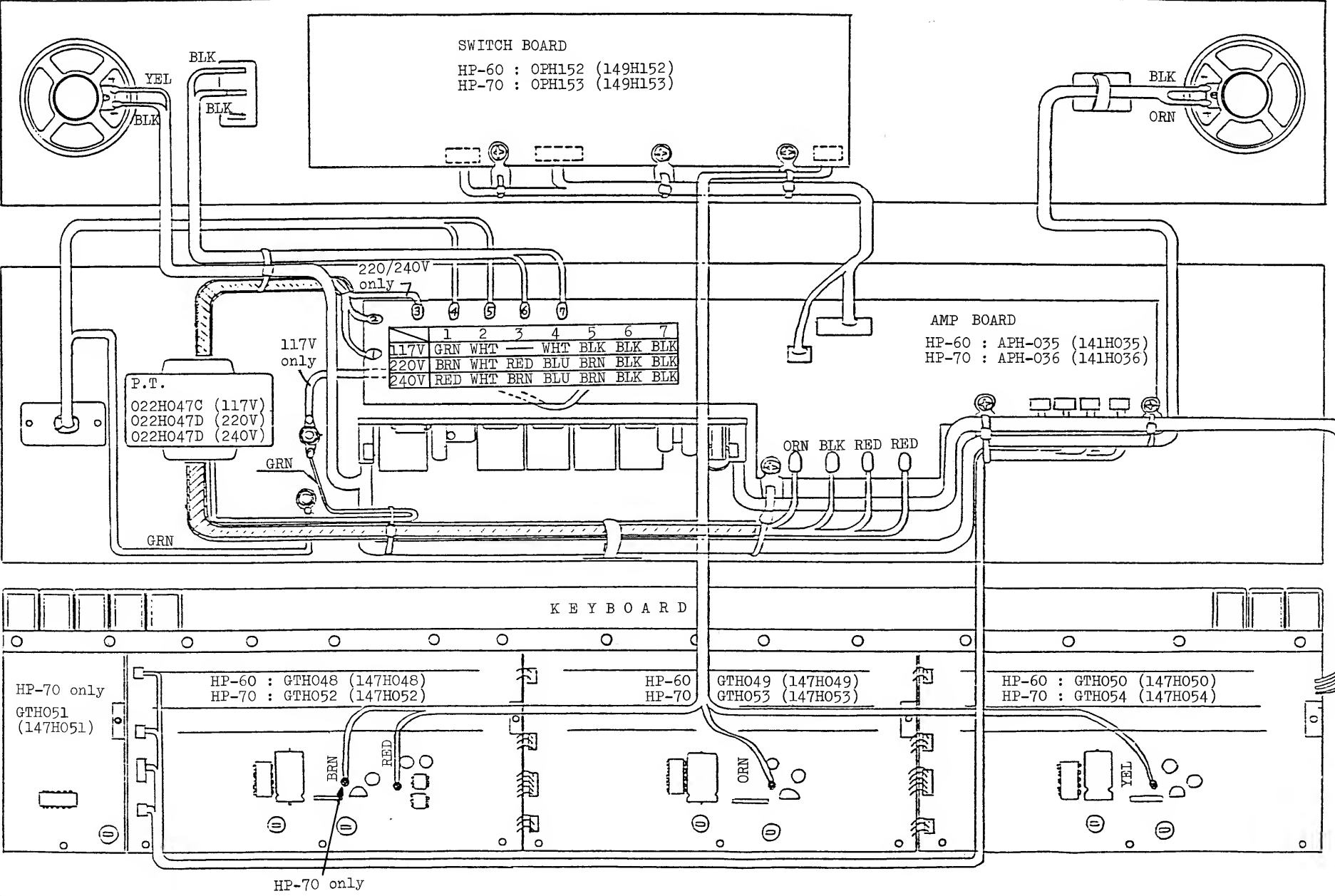
Octave Multipule Tone Synthesizer



ADJUSTMENTS

HP-70	Gate	GTH051		GTH052		GTH053		GTH054	
	Key	Q1	Q2	Q3	Q4	Q5	Q6	Q7	
Trimmer		VR1	VR1	VR4	VR1	VR4	VR1	VR4	
Check point		CP1	CP1	CP2	CP1	CP2	CP1	CP2	

HP-60	Gate	GTH048		GTH049		GTH050	
	Key	C2	C3	C4	C5	C6	
Trimmer		VR1	VR1	VR4	VR1	VR4	
Check point		CP1	CP1	CP2	CP1	CP2	



GTH

P-P LEVEL

Set TOUCH CONTROL VR3 at center click.

With the combination shown above.
Play the key gently and adjust the VR for.
1.2V p-p waveform.

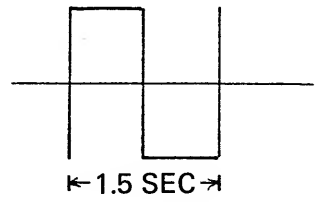
(VCF)
VR2 and VR3 are for factory set only.
Do not touch them.

APH036 (HP-70 only)

CHORUS SPEED

Connect oscilloscope to CP3.

Adjust VR2 for:



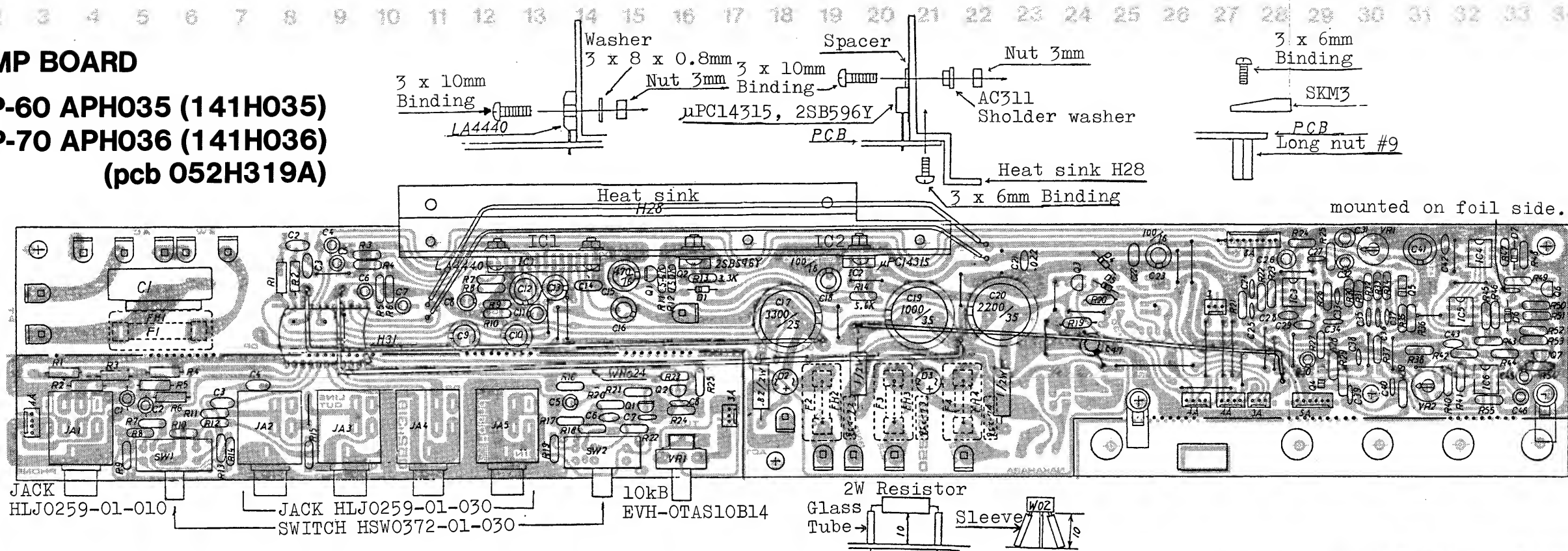
BBD BIAS

Scope to CP4.
Feed sine wave to CP5 with its level adjusted
for 4V p-p at CP4.
Adjust VR1 for symmetrically flattened peaks.

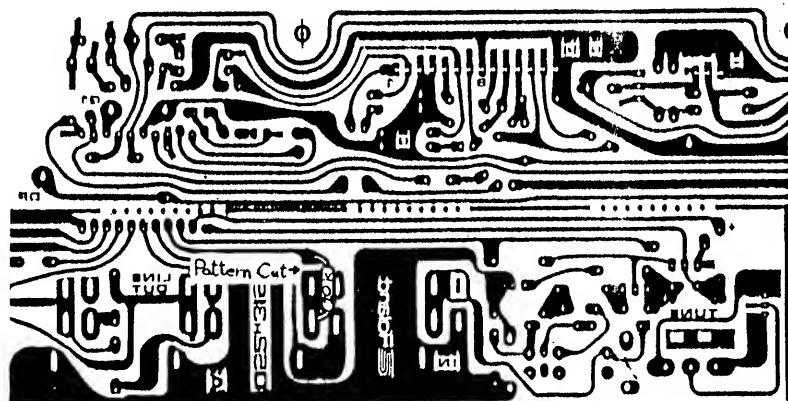


AMP BOARD

HP-60 APH035 (141H035)
HP-70 APH036 (141H036)
(pcb 052H319A)

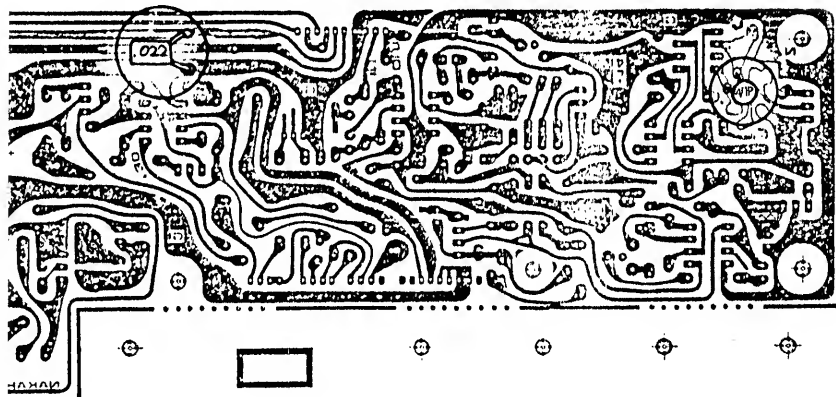


- 2SC2021R
- 2SC1815GR
- 2SA1015GR
- IS2076 (IS1555)
- TL4558 (PC4558)
- 2SK30GR



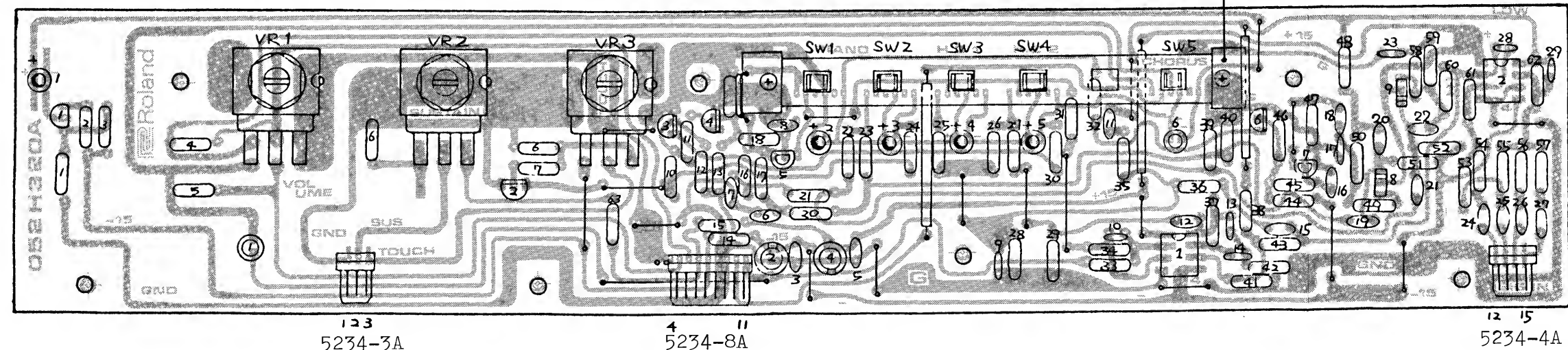
FUSE, FUSE HOLDER (— jumper)

	100V	117V	220/240V
F1	MGP 0.75A	MGP 0.75A	CEE T200mA
F2			CEE T2A
F3			CEE T1.6A
F4			CEE T1.6A
FH1			
FH2	NONE	NONE	TF758
FH3			
FH4			
C1	ECQU1A473MC	ECQU1A473ME	ECQU2A473MF

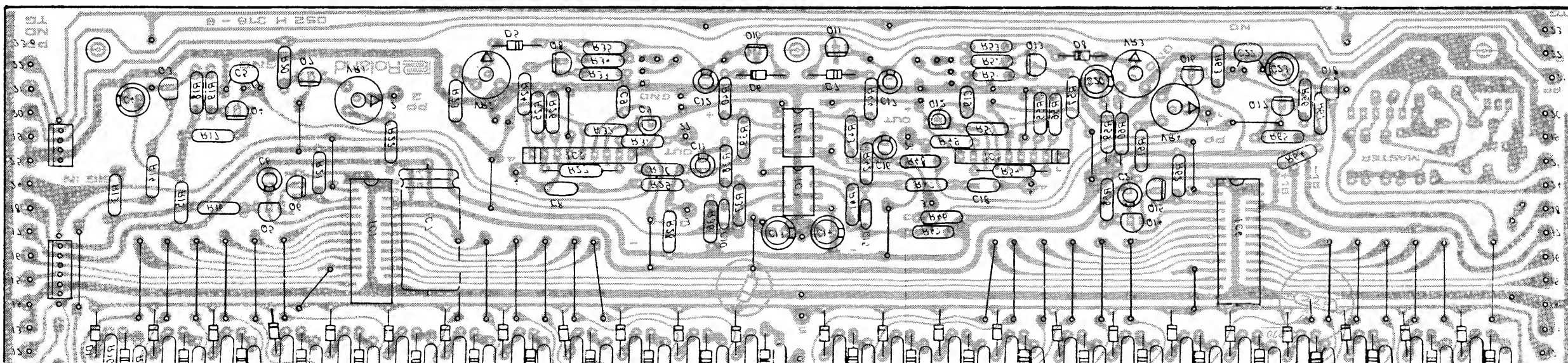
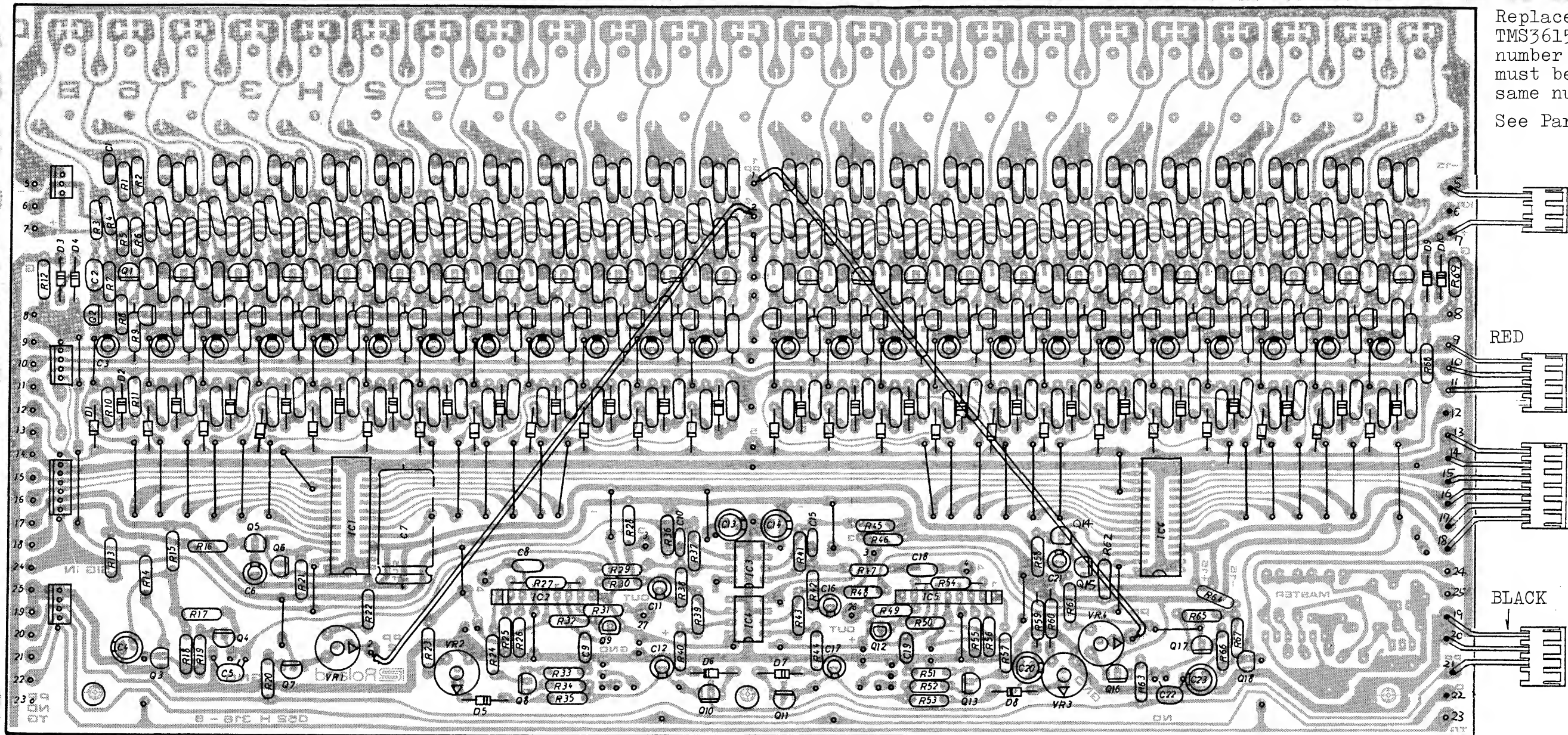


SWITCH BOARD HP-60 OPH152 (149H152)/HP-70 OPH153 (149H153) (pcb 052H320A)

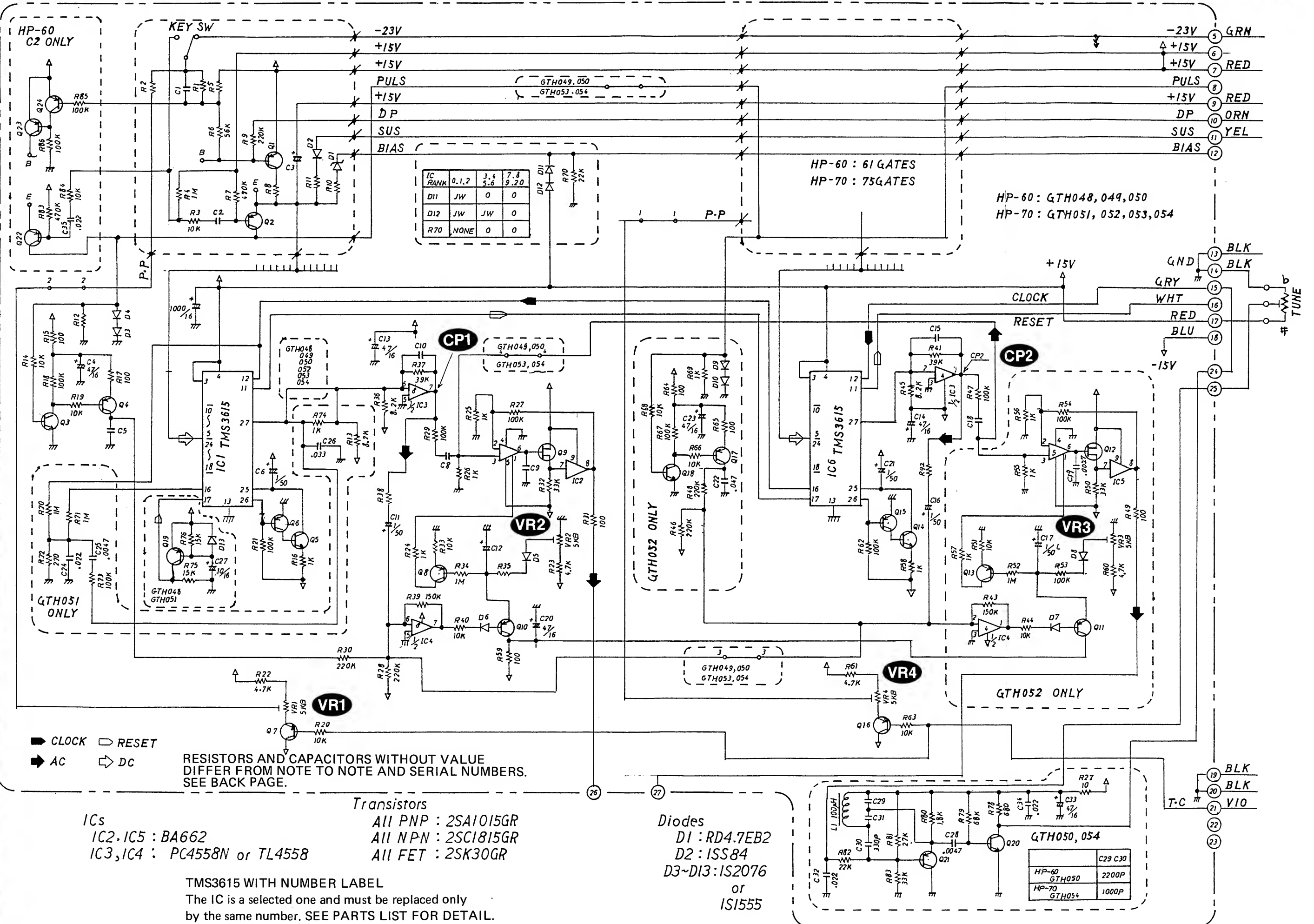
HP-60: EWH-72AP20A14 (10kA) EWH-HBA361A14 EWH-HBA361B14 Push Switch
HP-70: EWJ-EJAP20A14 (10kA x 2) (10kA) (10kB) HP-60: SUT42A/HP-70: SUT52A



Replacement for
TMS3615 with
number label
must be of the
same number.
See Parts List.



View from foil side



R1 through C3 in the tables are different with Serial Numbers. Those in the rightmost columns remain unchanged.

HP-60

C3, C12 : CE04-W-MD(Low Leakage)

		Serial No. up to 121199									Serial No. with 121200									Unless otherwise specified C in μ F.		
GATE	KEY	R1	R2	R5	R8	R10	R11	C1	C2	C3	R1	R2	R5	R8	R10	R11	C1	C2	C3			
GTH 050	C6	180K	560K	8.2K	33K	680K	220K	.027	.047	1/50	120K	330K	3.9K	33K	680K	220K	.039	.047	1/50	R12 = 1K R35 = 220K R38 = 22K R42 = 22K C5 = 0.022 C8 = 0.0022 C9 = 0.001 C10 = 220P C12 = 0.47/50V C15 = 100P C18 = 0.0015		
	B6							.027									.039					
	A'6							.018									.027					
	A6							.027									.039					
	G'6							.018									.027					
	G6							.027									.039					
	F'6					820K		.018							820K		.027					
	F6							.027									.039					
	E5							.027									.039					
	D'5							.018									.027					
	D5							.027									.039					
	C'5							.018									.027					
	C5					39K	270K	.027							39K	270K	.039					
	B5							.027									.039					
	A'5							.018									.027					
	A5							.027									.039					
	G'5							.018									.027					
	G5					680K	180K	.027		1/50					56K		.039					
	F'5							.018									.027					
	F5							.027									.039					
	E4							.027									.039					
	D'4							.018									.027					
	D4							.027									.039					
	C'4	↓	↓	↓	↓	↓	↓	.018	↓	↓	↓	↓	↓	↓	↓	↓	↓	.027	↓		↓	
	GTH 049	C4	180K	560K	8.2K	47K	820K	220K	.027	.047	1/50	120K	330K	3.9K	47K	820K	220K	.039	.047		1/50	R12 = 1K R35 = 220K R38 = 22K R42 = 22K C5 = 0.047 C8 = 0.0068 C9 = 0.0022 C10 = 330P C12 = 1/50V C15 = 220P C18 = 0.0033
		B4							.027									.039				
A'4								.018									.027					
A4								.027									.039					
G'4						↓	↓	.018						↓	↓	.027						
G4						1M	180K	.027		2/50				56K	1.2M	.039						
F'4								.018									.027					
F4								.027									.039					
E3								.027									.039					
D'3								.018									.027					
D3								.027									.039					
C'3		↓	↓	↓				.018	↓			↓	↓	↓	↓	↓	.027	↓	↓			
C3		150K	470K	6.8K				.033	.056			100K	270K	3.3K	47K	1M	180K	.047	.056	2/50		
B3								.033										.047				
A'3								.022										.033				
A3								.033										.047				
G'3							↓	.022								↓	.033					
G3							150K	.033								150K	.047					
F'3								.022									.033					
F3								.033									.047					
E2								.033									.047					
D'2								.022									.033					
D2								.033									.047					
C'2		↓	↓	↓	↓	↓	↓	.022	↓	↓	↓	↓	↓	↓	↓	↓	↓	.033	↓	↓		
GTH 048		C2	150K	390K	6.8K	56K	1M	150K	.033	.056	2/50	100K	270K	3.3K	56K	1M	150K	.047	.056	2/50	R12 = 1K R35 = 220K R38 = 22K C5 = 0.1 C8 = 0.0082 C9 = 0.0033 C10 = 470P C12 = 1/50V	
		B2							.033									.047				
	A'2							.022									.033					
	A2							.033									.047					
	G'2						↓	.022							↓	.033						
	G2						120K	.033		3/50					1.2M	.047						
	F'2							.022								.033						
	F2							.033								.047						
	E1							.033								.047						
	D'1							.022								.033						
	D1							.033								.047						
	C'1							.022								.033						
C1	↓	↓	↓	↓	↓	↓	.033	↓	↓	↓	↓	↓	↓	↓	↓	↓	.047	↓	↓			

HP-70

C3, C12: CE04-W-MD(Low Leakage)

Serial No. up to 121299											Serial No. with 121300									Unless otherwise specified C in uF.		
GATE	KEY	R1	R2	R3	R4	R10	R11	C1	C2	C3	R1	R2	R3	R4	R10	R11	C1	C2	C3			
GTH 054	G7	180K	560K	8.2K	22K	560K	220K	.027	.047	.47/50	120K	330K	3.9K	22K	390K	150K	.039	.047	.68/50	R12 = 1K R35 = 220K R38 = 22K R42 = 10K C5 = 0.022 C8 = 0.0022 C9 = 0.001 C10 = 100P C12 = 0.33/50V C15 = 100P C18 = 0.0015		
	F7							.018									.027					
	E6							.027									.039					
	D6							.027									.027					
	C6				33K	680K		.018		.68/50			33K	680K	220K		.039					
	B6							.027								270K	.039					
	A6							.018									.027					
	G6							.027							820K		.039					
	F6							.018									.027					
	E5							.027									.039					
	D5							.018									220K	.027				
	C5							.027									.039					
	B5							.018									.027					
	A5							.027									.039					
	G5							.018									.027					
	F5							.018									.027					
	E4							.027									.039					
	D4							.018									.027					
	GTH 053	C4							.027									.039				R12 = 1K R35 = 220K R38 = 22K R42 = 22K C5 = 0.22 C8 = 0.0047 C9 = 0.0022 C10 = 220P C12 = 0.68/50V C15 = 220P C18 = 0.0027
		B4							.027									.039				
A4								.018									.027					
G4								.027									.039					
F4								.018									.027					
E3								.022									.033					
D3								.033									.047					
C3								.022									.033					
B3								.033									.047					
A3								.022									.033					
G3								.033									.047					
F3								.022									.033					
E2								.033									.047					
D2								.022									.033					
C2								.033									.047					
B2								.022									.033					
A2								.033									.047					
G2								.022									.033					
GTH 052		F2							.033									.047			R12 = 470 R35 = 100K R38 = 22K R42 = 22K C5 = 0.1 C8 = 0.01 C9 = 0.0033 C10 = 470P C12 = 1/50V C15 = 330P C18 = 0.0082	
		E1							.022									.033				
	D1							.033									.047					
	C1							.022									.033					
	B1							.033									.047					
	A1							.022									.033					
	G1							.033									.047					
	F1							.022									.033					
	E0							.033									.047					
	D0							.022									.033					
	C0							.033									.047					
	B0							.022									.033					
	A0							.033									.047					
	G0							.022									.033					
	F0							.033									.047					
	E0							.022									.033					
	GTH 051	F0							.033									.047				
		E0							.022									.033				

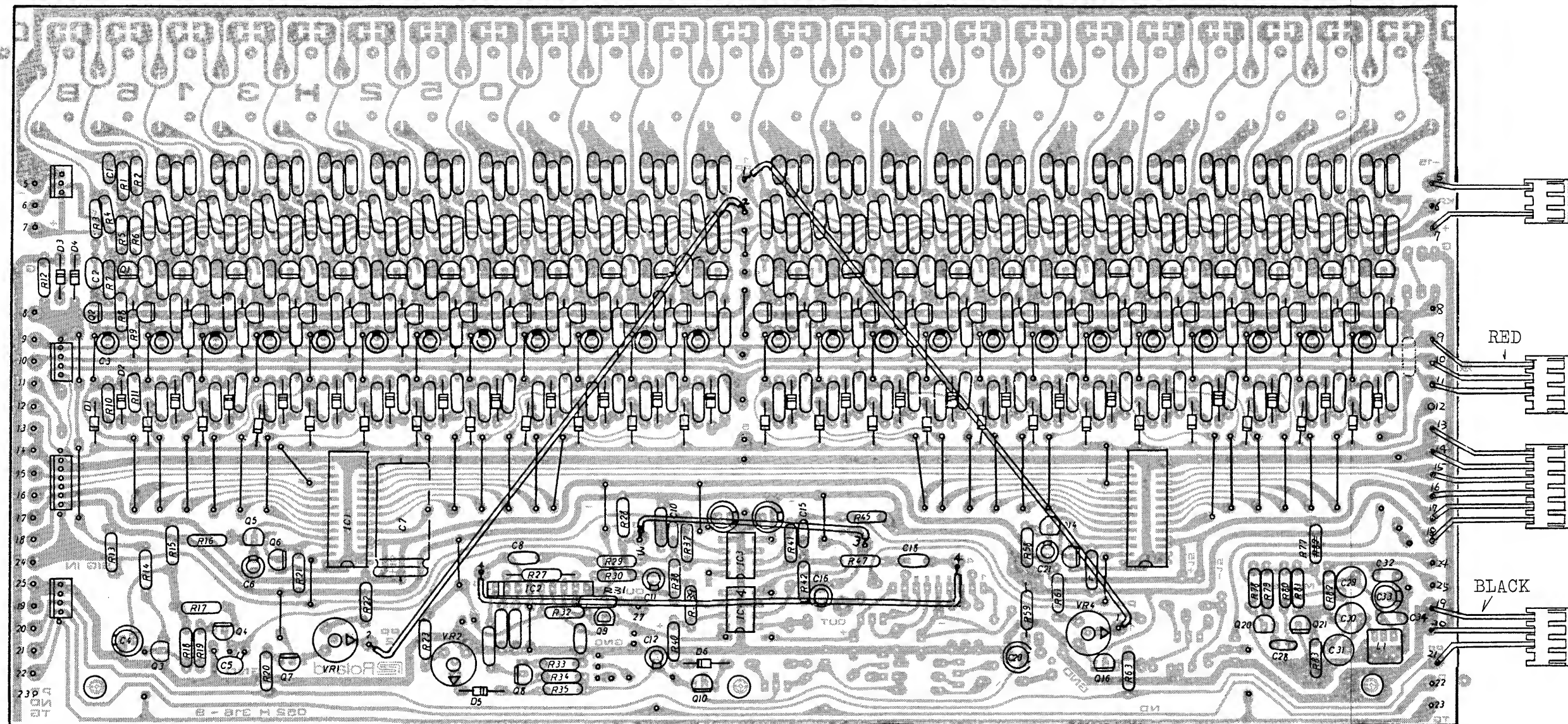
DEC.8,1981

HP-60/70

GATE BOARD

HP-60 GTH049 (147H049) GTH050 (147H050)

HP-70 GTH053 (147H053) GTH054 (147H054) (pcb 052H316B)



GTH049
GTH053

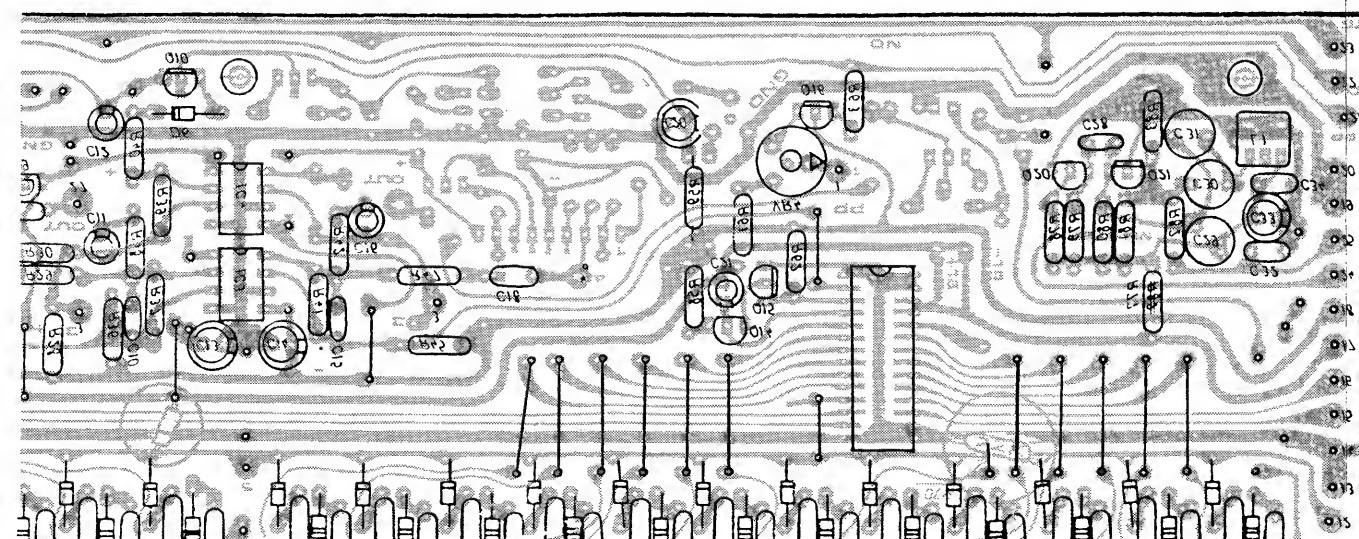
RED

BLACK

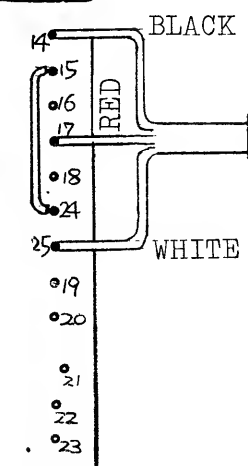
- TMS3615 NS-R1
- TL4558 (PC4558)
- BA662A RED
- 2SA1015GR
- 2SC1815GR
- 2SK30GR

- RD4.7E B2
- ISS84 (low leakage)
- IS2076 (IS1555)
- CE04 W MD (low leakage)

TMS3615 with number label
needs replacement to be
the same number.
See Parts List for detail.



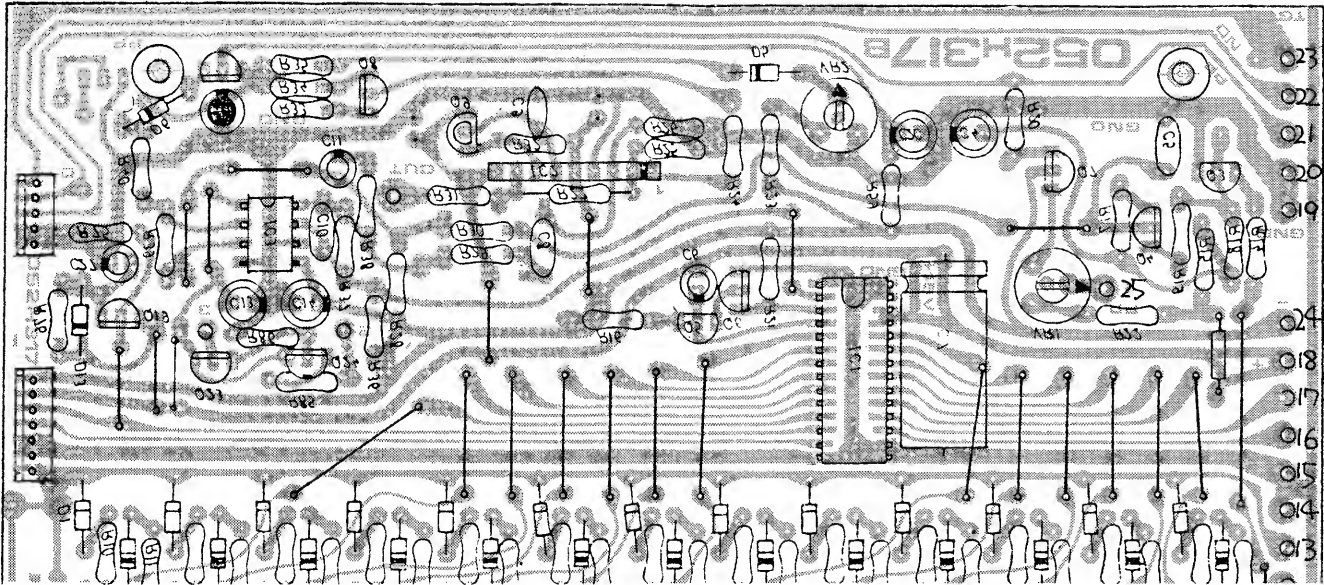
View from foil side



GTH050
GTH054

BLACK

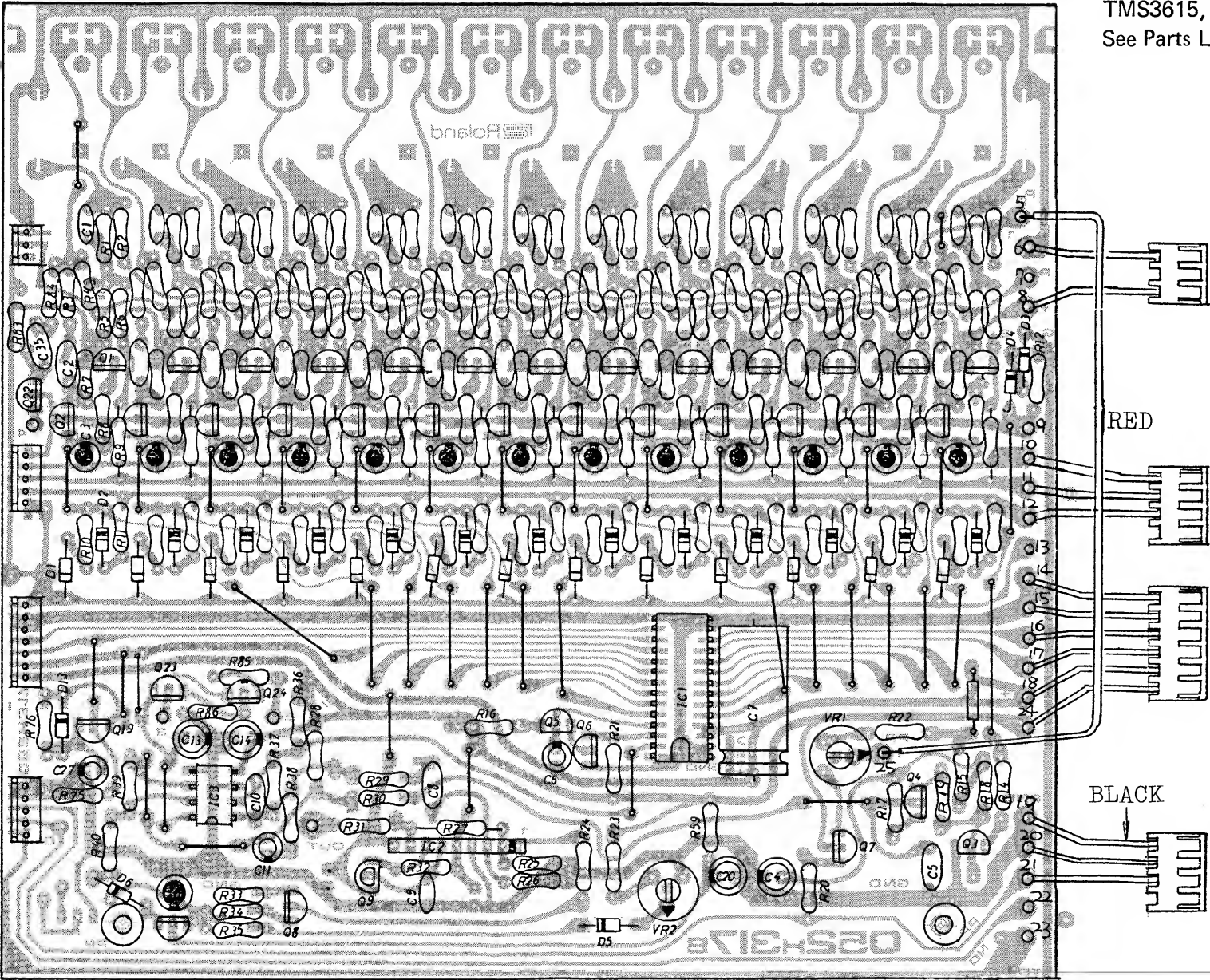
WHITE



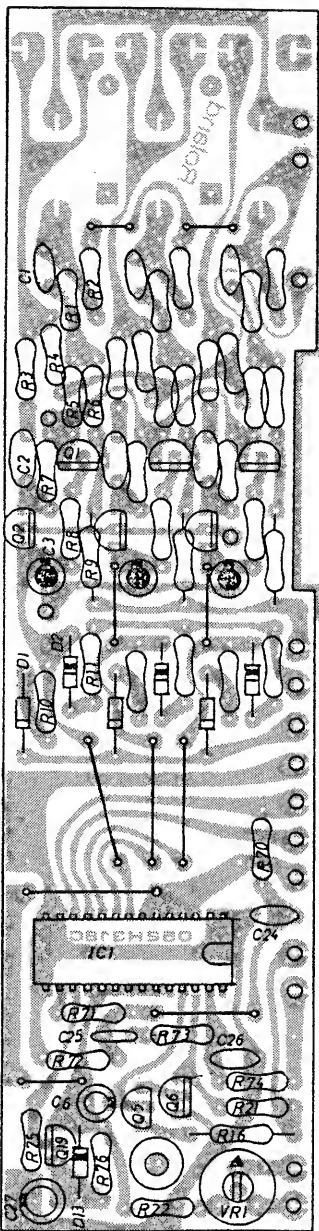
GATE BOARD
HP-60 GTH048
(147H048)
(pcb 052H317B)

View from
foil side

When replacing number labeled
TMS3615, use the same no. only.
See Parts List for detail.



● — low leakage



GATE BOARD
HP-70 GTH-051
(147H051)
(pcb 052H318C)

View from
foil side

